

9

3.75

DART AEROSPACE LTD		Work Order:	20302
Description: Saddle Kit		Part Number:	K10003
		Qty:	8
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	RF	04.02.02	8																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FOR D205-634-011 & D204-635-011 UK 7H	RF	04.02.13	8																																																																																
3	ST	Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>24</td> <td>D2570</td> <td>Bushing</td> <td>B19990-B20312B</td> </tr> <tr> <td>1</td> <td>D2571</td> <td>Saddle</td> <td>B20313</td> </tr> <tr> <td>1</td> <td>D2572</td> <td>Saddle</td> <td>B20313-B20315-B20071</td> </tr> <tr> <td>1</td> <td>D2573</td> <td>Saddle</td> <td>B20316</td> </tr> <tr> <td>1</td> <td>D2574</td> <td>Saddle</td> <td>B19449-B20314</td> </tr> <tr> <td>1</td> <td>D2736-1</td> <td>Bracket</td> <td>B19013</td> </tr> <tr> <td>1</td> <td>D2736-3</td> <td>Bracket</td> <td>B18167</td> </tr> <tr> <td>4</td> <td>D2747</td> <td>Socket Head Set Screw</td> <td>B8633</td> </tr> <tr> <td>2</td> <td>D2876</td> <td>Spacer</td> <td>B19828</td> </tr> <tr> <td>2</td> <td>D2877</td> <td>Spacer</td> <td>B19369</td> </tr> <tr> <td>1</td> <td>D2968-041</td> <td>Tow Ring</td> <td>B20029-B19936</td> </tr> <tr> <td>16</td> <td>AN4-6A</td> <td>Bolt</td> <td>M13943</td> </tr> <tr> <td>4</td> <td>AN4-46A</td> <td>Bolt</td> <td>M14013</td> </tr> <tr> <td>8</td> <td>AN4-51A</td> <td>Bolt</td> <td>M14041</td> </tr> <tr> <td>8</td> <td>AN6-12A</td> <td>Bolt</td> <td>M14041</td> </tr> <tr> <td>32</td> <td>AN960JD416</td> <td>Washer</td> <td>M13356</td> </tr> <tr> <td>8</td> <td>AN960JD616</td> <td>Washer</td> <td>M13658</td> </tr> <tr> <td>1</td> <td>AN970-4</td> <td>Washer</td> <td>M14041</td> </tr> <tr> <td>29</td> <td>MS21042L4</td> <td>Nut (or MS21042-4)</td> <td>M12620</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	24	D2570	Bushing	B19990-B20312B	1	D2571	Saddle	B20313	1	D2572	Saddle	B20313-B20315-B20071	1	D2573	Saddle	B20316	1	D2574	Saddle	B19449-B20314	1	D2736-1	Bracket	B19013	1	D2736-3	Bracket	B18167	4	D2747	Socket Head Set Screw	B8633	2	D2876	Spacer	B19828	2	D2877	Spacer	B19369	1	D2968-041	Tow Ring	B20029-B19936	16	AN4-6A	Bolt	M13943	4	AN4-46A	Bolt	M14013	8	AN4-51A	Bolt	M14041	8	AN6-12A	Bolt	M14041	32	AN960JD416	Washer	M13356	8	AN960JD616	Washer	M13658	1	AN970-4	Washer	M14041	29	MS21042L4	Nut (or MS21042-4)	M12620	RF	04.02.26	8
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4	QC4	Inspect 100% kit for completeness on the W/O	RF	04.02.26	8																																																																																
5	PK	Pack per PPP K10003	RF	04.02.26	8																																																																																
6	AC	Cost / part: 519.25	SUR	04.02.27	8																																																																																
7	DC	Close W/O 5.11.13 Inspection Level 21	RF	04.02.27	8																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A (ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RELEASED
03.01.16

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncb.doc

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 02, 2004
03:08 pm

Work Order No	: 0020302	Department Code:	
Project Name	: *K10003	Burden Flags	: NNNNNNNN
Project For	: WK409	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: *K10003	Invoice Number	:
Description	: D205-634-011 Saddle Kit	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 8	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 02-02-04		
Est Finish Date	: 02-25-04	Est Margin	: 0.000%
Act Finish Date	:	Actual Margin	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
=====					
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
=====					
Burden	: 0.00	0.00	0.00		
=====					
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00